

WHAT IS CLAIMED IS:

1. A skin integrated foamed product for a vehicle seat, comprising a skin and a layer of a first foamed resin material integrated with said skin;

said skin having a double layer structure which is formed of a sheet of covering material having an air-permeability, such as fabric, and a foamed slab made of a second foamed resin material including a polyester system, and laminated on a back of said covering sheet as a layer of wadding material; and

said foamed slab having a fine cell structure, the number of whose cells is 80-90/25mm;

wherein a portion of said first foamed resin material is impregnated into said foamed slab and form a foamed resin-impregnated layer within said foamed slab, so that said skin and said layer of said first foamed resin material are integrated with each other.